

## Enamelled Wires referred to IEC 60317

### Production overview

Type	IEC Norm	base of insulation varnish temperature class	range of production
Solderable 155°C	IEC 60317-20	Polyurethan 155°C	0,071 – 2,00mm
Solderable 180°C	IEC 60317-51	Polyurethan 180°C	0,071 – 2,00mm
Solderable 180°C	IEC 60317-23	Polyesterimid 180°C	0,100 – 1,20mm
Overcoat 200°C	IEC 60317-13	mod. Polyester(imid) + Polyamidimid 200°C	0,100 – 6,00mm
Self-bonding 180°C	IEC 60317-36	Polyurethan + Backlack 180°C	0,170 – 0,80mm
Self-bonding 200°C	IEC 60317-38	mod. Polyester(imid) + Polyamidimid + Backlack 200°C	0,170 – 0,80mm
Rectangular 200°C overcoat	IEC 60317-29	mod. Polyester(imid) + Polyamidimid 200°C	Dicke: 0,80 – 6,00mm Breite: 2,00 – 25,0mm
Aluminium 200°C overcoat	IEC 60317-25	mod. Polyester(imid) + Polyamidimid 200°C	1,180 – 5,00mm